

Certificate of Approval



Nuclear Submarines Sector

Quality Management System approval scope

This is to certify that the quality management systems and processes established by the organisation (supplier) stated below have been assessed to the applicable sections of the Rolls-Royce Nuclear Submarines sector requirements and expectations specified in GS3001 and enables the supplier to provide products, processes or services in furtherance of Rolls-Royce Submarines sector contracts / purchase orders

Kepston Ltd

Unit 1 Coppice Lane,
Aldridge,
West Midlands,
WS9 9AA

Issued by: Louise Williams

Title: Quality Technician

Signed: 

Supplier type	
Make to print	Yes
Design make	No
Raw material	No
Stockist	No
Order Office	No
Service provider	No

2202726.1

Approval Number: 2000210
Vendor Code: 2202726
Issue Date: 10.09.2019

This certificate supersedes all previous approval letters or certificates

Tx3252 Issue 06

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Nuclear Submarines Sector

Scope of application

This is to certify that the scope of application related to activities conducted by the organisation (supplier) in furtherance of Rolls-Royce Nuclear Submarines sector contracts / purchase orders are as stated below:

- **The provision of precision machining activities using conventional machining techniques (Milling, Turning, Grinding) in furtherance of Rolls-Royce operation offload.**

Issued by: Louise Williams

Title: Quality Technician

Signed: 

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Process approval scope (including special processes)

This is to certify that the organisation (supplier) demonstrated appropriate compliance with the requirements and expectations of the processes stated below:

Process ref:	Description:
DGS PS 5104	Cleanliness and packaging requirement <ul style="list-style-type: none">• Contamination and FOD control
RRES93000	Engineering control specification including chip-forming machining, cleanliness and foreign object control

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